

### **FOR 0/16/18/21i**

If the drive needs the software update, you will get alarm 368 or 369.

If you install the drive and get a 466 alarm, then change parameter 2165 to a zero for the axis or axis' being controlled by that drive. This alarm occurs because the side card has been replaced.

### **FOR 15i**

If you install the drive and get a SV067 and a SV075 alarm, then change parameter 1788 to a zero for the axis or axis' being controlled by that drive.

### **HOW TO CHANGE PARAMETER 2165 TO ZERO**

- 1.) Turn on control.
- 2.) Put control in MDI mode.
- 3.) Press the offset/setting button to get to PWE.
- 4.) Put a "1" in PWE. You should get a PWE alarm.
- 5.) Go to the parameter page.
- 6.) Go to parameter 2165.
- 7.) Write down what is in parameter 2165 for the axis that is alarming out in case you have to reinstall this parameter.
- 8.) Put a zero in 2165 of the axis that is alarming out.
- 9.) Change PWE back to a zero. Power machine down and up.
- 10.) The control should come up without any alarms.