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1216 Heil Quaker BLVD
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Installing Servo Software

First try to install the drive without installing the Servo Software. If you get a **368** or **369** Alarm, go through the following software installation steps.

1. Hold down the right two soft keys under the screen and turn on the control to get into the **Boot System**.
2. Insert the **SRAM** card provided.
3. Highlight "**System Data Loading**" from the main menu, and press the "**Select**" soft key.
4. Highlight "**DGSERVO**", press "**Select**", and press "**Yes**" to confirm.
5. Wait for the screen to say "**Complete**", then press "**Select**" to continue.
6. Highlight "**End**" and press "**Select**" to get back to the main menu.
7. Highlight "**End**" and press "**Select**" to boot control.
8. Press "**Yes**" to confirm.

***NOTE:** If you still get a **368** or **369** Alarm, repeat the installation steps loading **DG2SERVO** instead.*



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